

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **24FI08454CE1**

Designation	UNI EN ISO 9606-1 135-D/135-S T FW FM1/FM1 S/S t20 D100 PB sl		
Welder	Mario ROSSI		
Born in	FROSINONE ()	on	
Identification	XXXXXXX	Method of Identification	PAT. Stamp No. IL
Employer/Manufacturer	IABONI BRAND SRL - Roma (RM)		

WPS used by welder during welding of test coupon: **02/2015**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Solid wire/electrode core: M
	135-S	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21 / Tubo Quadro Th 10,0 diam 100 Piastra Th 10 set in	All compatible
Type of current and polarity	135-D: DC EP; 135-S: DC EP	All compatible
Material thickness (mm)	20	135-D: >= 3
		135-S: >= 3
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	100	50 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	ml	135-D: sl
		135-S: sl, ml

Type of test			
Visual	Acceptable	Radiographic	Not tested
Macro	Not tested	Fracture	Not tested
		Magnetic particle	Not tested
		Bend	Acceptable
		Penetrant	Not tested

Revalidation method 9.3 a)

This certificate is valid from	18 December 2023	to	17 December 2026
Issued at	GENOVA	on	9 April 2024

This certificate consist of 2 pages

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PRS N° 066 C

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Filippo Lago
 (Italy Industrial & Personnel Certification Services Director)

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